

CELL :- A207 **CELL NAME:** Oil pump **MACHINE / STAGE –** Cover assembly **OPERATION-** Screw fitment

KAIZEN THEME - : To prevent Gap between body & cover during assembly

WIDELY/DEEPLY:-

PROBLEM / PRESENT STATUS :- Gap create after plate fitment.



WHY - WHY ANALYSIS :-
Why1- Gap between body & cover
Why- Cover not rest on body face
Why- Screw loose
Why :- Less torque

ROOT CAUSE :- Less torque

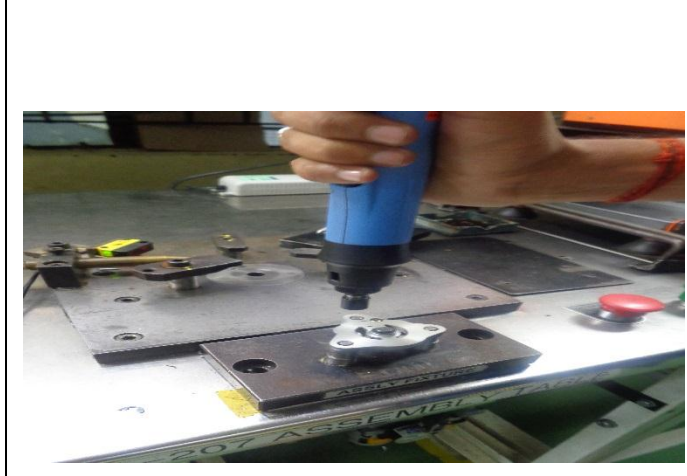
REGISTRATION NO. & DATE: -15.08.14

REGISTERED BY :- Dilip Mule

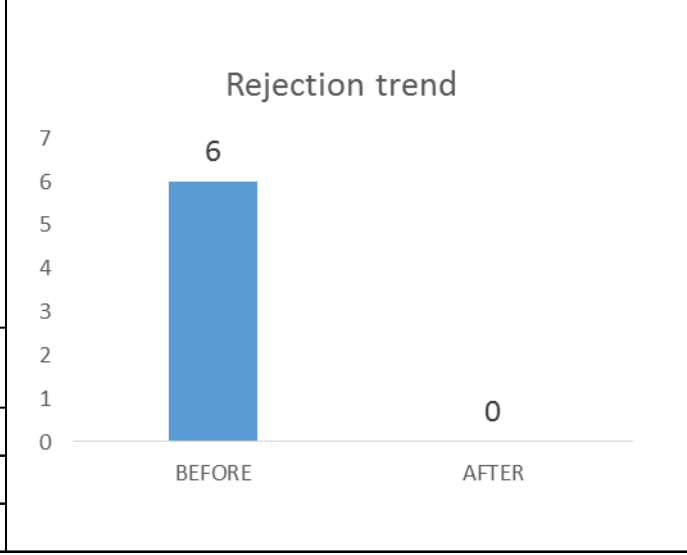
MANAGER'S SIGN :- Anil Shende

IDEA :- Provide eclectic tool for screw tightening.

COUNTERMEASURE- To provided New eclectic tool for screw tightening.



RESULT :-



BENCHMARK	06
TARGET	0
KAIZEN START	15.08.14
KAIZEN FINISH	16.08.14

TEAM MEMBERS :-
 Dilip, Parveen, Prakash

BENEFITS :- 1. Reduce rework loss

KAIZEN SUSTENANCE

WHAT TO DO: Use Electric Gun

HOW TO DO FREQUENCY : Check Torque by torque range by every start

SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT

Sr. No.	CELL	TARGET	RESPONSIBILITY	STATUS
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